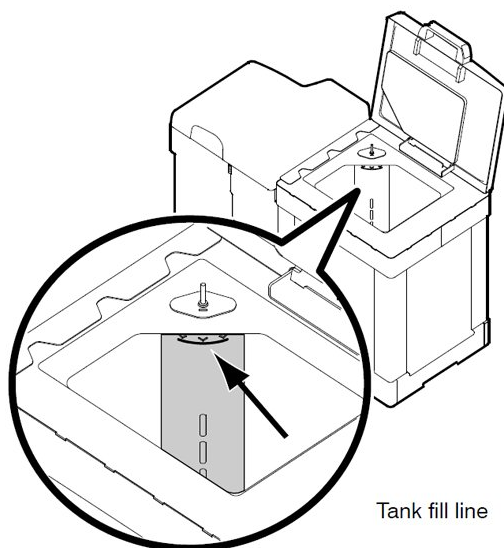




How to Fill the Hot Melt Tank

Instructions for filling the hot melt tank.

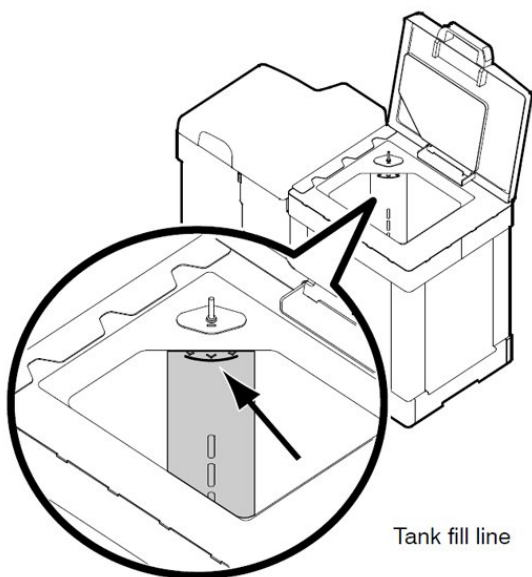
Written By: Wexxar WISE Admin



INTRODUCTION

All hot melt systems come equipped with a Low Glue sensor. When the glue tank is close to being empty, a Low Glue warning appears on the HMI. Follow these instructions to safely fill the hot melt tank.

Step 1 — Fill the Tank



i The tank is equipped with a low-level float switch. When the volume of adhesive in the tank reaches approximately one-half of the tank's rated capacity, the float switch turns on the low-level LED located on the control panel. To fill the tank, follow the bulleted procedure below.

✦ Before filling the tank, confirm that the hot melt material is compatible with the melter.

⚠ WARNING! Hot! Risk of burns!
Use a scoop to fill the tank with hot melt. Never use your bare hands. Using your bare hands to fill the tank may result in personal injury.

- Open the tank lid.
- Use a scoop to fill the tank with hot melt up to the tank fill line. The line is marked on the screen that protects the tank float switch.
- Close the tank lid when you are finished filling the tank.

Thank you for contacting us. For us to better assist you, please reach out to our technical support by phone at 1.888.565.3219 or 604.930.9300 or by email at Wexxar.Service@promachbuilt.com or Wexxar.Parts@promachbuilt.com along with your machine model and serial number. One of our tech support reps will be glad to answer any questions you may have.