



# Loading the Magazine

Loading instructions that will prevent problems in the magazine area.

Written By: Wexxar WISE Admin

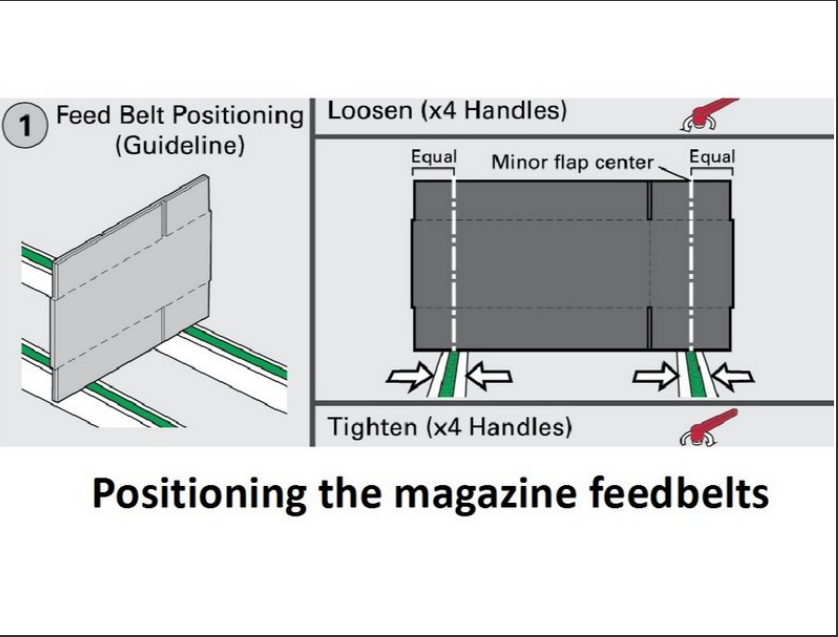


## INTRODUCTION

### Case loading notes:

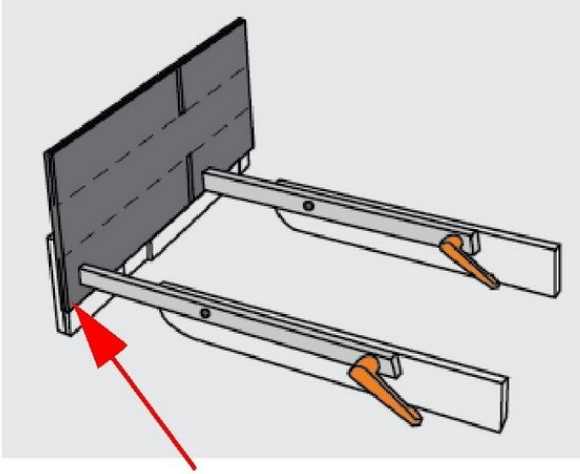
- Do not let the magazine quantity drop to fewer than 12 cases. If there are fewer than 12 cases in the magazine, reloading may require stopping the machine.
- Cases need to sit upright in the case magazine. Jams may occur if cases sit on an angle.
- Some cases have an off-center mark printed on the folded edge. This is a great help in spotting upside-down cases in the magazine.
- Do not remove the case strapping until you have placed the cases in the magazine. This keeps the cases aligned.

Step 1 — Position The Magazine Feedbelts



- NOTE:** Cases can be loaded while the case erector is running but this procedure assumes that you have stopped the machine.
- Turn the pusher air valve, located at the center of the magazine, to **Off**.
  - Pull back the magazine push arm.
  - Make sure that the magazine feedbelts are properly positioned and then place a stack of case blanks, upright, into the magazine. Push the stack of cases as far forward in the magazine as possible. Continue loading case blanks until you have filled the magazine.

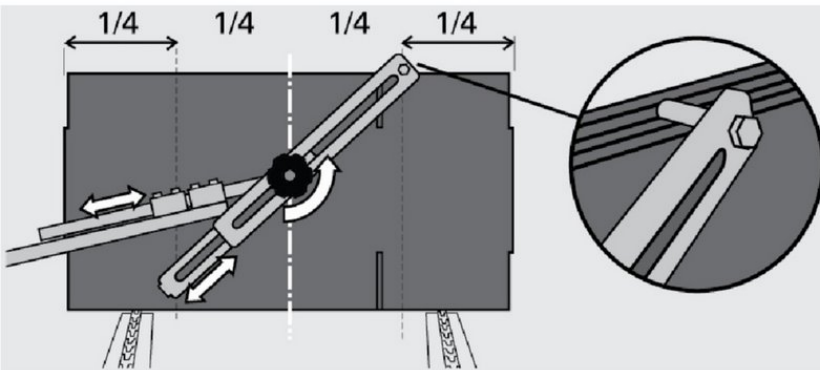
## Step 2 — Insert The First Case Blank



**Inserting the first case blank between the calipers and injector**

- Insert the first case blank between the calipers and injector as shown in the diagram.

## Step 3 — Position The Pusher Arm



**Positioning the Pusher Arm**

- Position the pusher arm as shown on the left.
- Turn the pusher air valve **On**.

**⚠ WARNING:** Be careful starting the machine when the pusher arm is not engaged. It can rapidly move forward and cause injury.

Thank you for contacting us. For us to better assist you, please reach out to our technical support by phone at 1.888.565.3219 or 604.930.9300 or by email at [Wexxar.Service@promachbuilt.com](mailto:Wexxar.Service@promachbuilt.com) or [Wexxar.Parts@promachbuilt.com](mailto:Wexxar.Parts@promachbuilt.com) along with your machine model and serial number. One of our tech support reps will be glad to answer any questions you may have.