



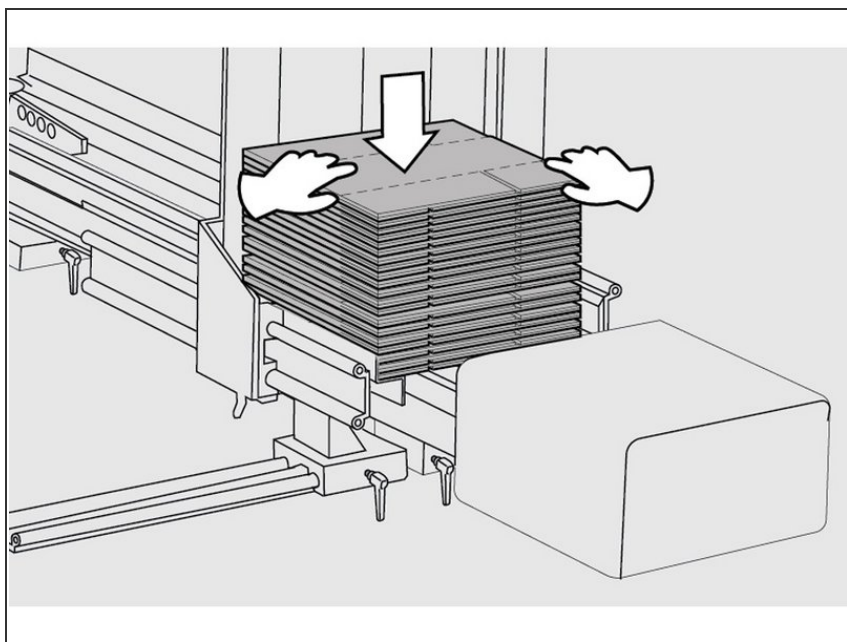
How to Load the Rapid Load Magazine

The Rapid Load magazine allows you to quickly reload the magazine without needing to interrupt the WF30's operation.

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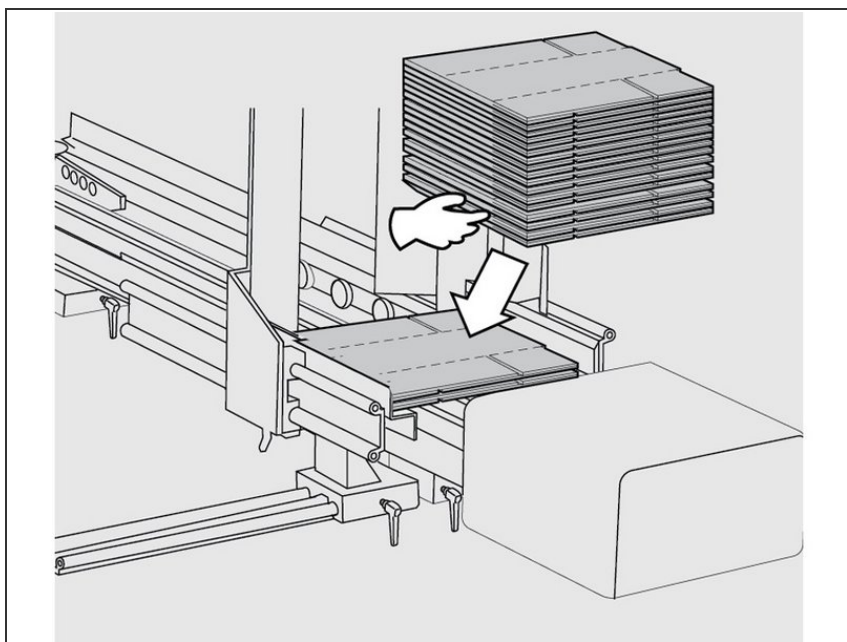


Step 1 — Loading the Rapid Load Magazine while the Case Former is Stopped



- Place a stack of case blanks in the loading area.
- Check the following:
 - **Case orientation:** the bottom of the cases should be pointing towards the discharge end of the machine. The manufacturing joint should be face down, pointing towards the floor.
 - **Gap:** there should be a 1/8" gap between the cases and the side stops. Adjust the case guides if necessary.
 - **Case strapping:** remove before starting the machine.
- Push the case stack against the two back plates and side post.
- Start the case former.

Step 2 — Loading the Rapid Load Magazine while the Case Former is Running



- Place a stack of case blanks on top of the blanks in the loading area.
- Check the following:
 - **Case orientation:** the bottom of the cases should be pointing towards the outfeed end of the machine. The manufacturing joint should be face down, pointing towards the floor.
 - **Case strapping:** remove before starting the machine.
- Push the case stack against the two back plates and side post.

Thank you for contacting us. For us to better assist you, please reach out to our technical support by phone at 1.888.565.3219 or 604.930.9300 or by email at Wexxar.Service@promachbuilt.com or Wexxar.Parts@promachbuilt.com along with your machine model and serial number. One of our tech support reps will be glad to answer any questions you may have.