



# How to Start the Run Cycle (BEL 150, 250, 252, 270, 5252)

Instructions for starting the run cycle on a BEL case sealer.

Written By: Wexxar WISE Admin

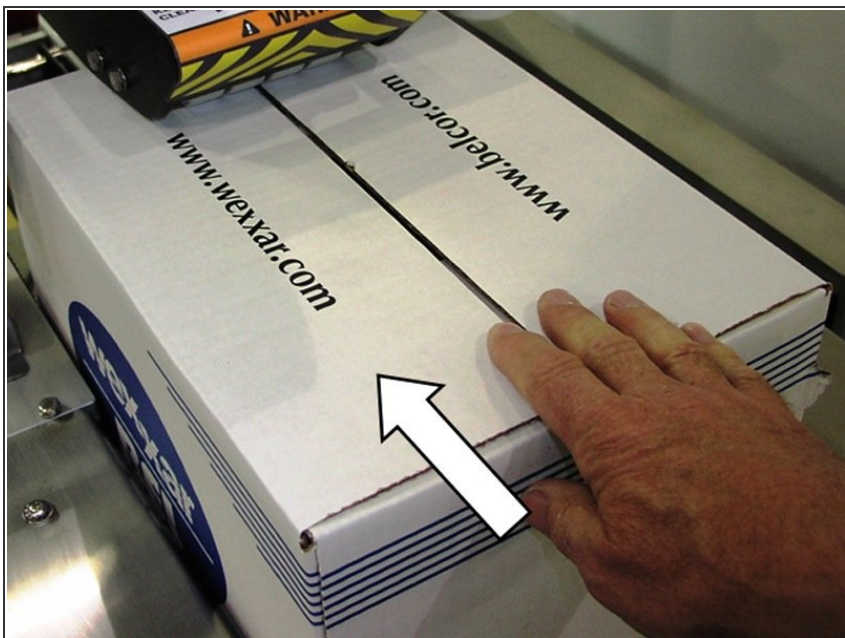


## Step 1 — Starting the Machine



- Press the green **START** button. The button is located at the center of the frame arch.

## Step 2 — Feeding Cases



- Fold down the top flaps by hand.
- While holding the top flaps closed, push the case between the infeed guides until it contacts the side belts.
- The belts grip the case and transport it through the tape heads.

Thank you for contacting us. For us to better assist you, please reach out to our technical support by phone at 1.888.565.3219 or 604.930.9300 or by email at [Wexxar.Service@promachbuilt.com](mailto:Wexxar.Service@promachbuilt.com) or [Wexxar.Parts@promachbuilt.com](mailto:Wexxar.Parts@promachbuilt.com) along with your machine model and serial number. One of our tech support reps will be glad to answer any questions you may have.