

## BEL Loading Tips (150, 250, 252, 270, 505, 5252)

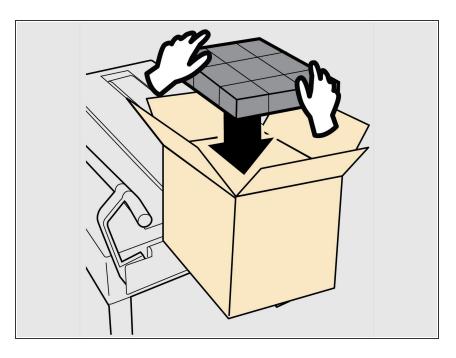
Loading the BEL 150 is simple, but following these tips will prevent tray jams and increase machine up-time.

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This document was generated on 2024-02-02 07:21:52 AM (MST).

## Step 1 — Case Filling



- Make sure that the product fills the case efficiently. Cases shouldn't be over-filled or under-filled.
- Cases that are under-filled or bulging may not load or seal correctly.
- A correctly filled case helps the automatic sealing process by supporting the case body during flap folding and top flap sealing.

Thank you for contacting us. For us to better assist you, please reach out to our technical support by phone at 1.888.565.3219 or 604.930.9300 or by email at <u>Wexxar.Service@promachbuilt.com</u> or <u>Wexxar.Parts@promachbuilt.com</u> along with your machine model and serial number. One of our tech support reps will be glad to answer any questions you may have.